## 

## ASSEMBLY INSTRUCTIONS

## PRIOR TO INSTALLING WALL MOUNTED FLAGSTAFFS, WE RECOMMEND THAT YOU SEEK ADVICE REGARDING THE SUITABILITY OF THE WALL AND THE BEST TYPE OF FIXINGS FROM A PROFESSIONAL SOURCE

## ENSURE THAT YOUR FLAG CAN ROTATE FREELY OF ANY OBSTACLES

1. Check contents. Position bottom bracket ensuring that it is vertical, drill holes and bolt to the wall (Fig 1).
2. Centralise the top bracket vertically above the bottom bracket with the specified distance between the holes as shown the chart on page 2. Drill and fix into position (Fig 2).
3. Place the ground socket into the brackets, ensuring it sits in the bottom of the bottom bracket properly and level with the TOP EDGE of the top bracket (Fig 3).
4. Take the $2.5 \mathrm{~m}(28 \mathrm{~mm})$ top pole section with the cleat and joint at the bottom, and insert it into the bottom of the vertical sleeve. (Fig 4) Push it all the way up until it comes out the top of the sleeve. (Fig 5)
5. Join the two pieces of carbon fibre rod together. Feed the carbon fibre rod into the top of the sleeve on the curved edge, black tip end first. (Fig 6)
6. Push the other end of the carbon fibre rod into the yellow connector on the arm section. (Fig 7)
7. Push the carbon rod completely into the sleeve right down to the bottom, (Fig 8) this enables you to mount the arm T joint over the vertical 28 mm pole section. (Fig 9)
8. Secure the T joint on the end of the pole by tightening the grub screws with the allen key provided. (Fig 10)
9. Insert the yellow button on the end of the rope into the cleat on the pole, slide down the pole to tension the flag and tighten the wingnut. (Fig 11)
10. Add the $2.5 \mathrm{~m}(45 \mathrm{~mm})$ bottom section onto the joint of the top section. (Fig 12)
11. Mount the pole into the socket, ensure that it touches the bottom of the socket. (Fig 13)


Fig 1.


Fig 6.


Fig 10.


Fig 2.


Fig 7.


Fig 11.


Fig 3.


Fig 8.

Fig 12.



Fig 4.


Fig 9.


Fig 5.

VIEW SHOWN IS FROM THE REVERSE OF THE FLAG


Fig 13.

$2.5 \mathrm{~m}(40 \mathrm{~mm})$ Pole
$2.5 \mathrm{~m}(28 \mathrm{~mm})$ Pole (with joint and cleat attached) $2 \times$ Carbon Fibre Rods
0.5m Arm (T joint attached) 1 Allen Key

Top Bracket
Bottom Bracket
Ground Socket
BOLTS NOT INCLUDED
CONTENTS

Vision Pole Specifications

| Pole Height | 5 m |
| :--- | :--- |
| Length of bottom section | 2.5 m |
| Inside diameter of bottom section | 40.39 mm |
| Outside diameter of bottom section | 44.45 mm |
| Length of top section | 2.5 m |
| Inside diameter of top section | 25 mm |
| Outside diameter of top section | 28 mm |
| Arm length (not incl connector or T joint) | 0.5 m |
| Arm Outside diameter | 28 mm |
| Arm Inside diameter | 25 mm |
| Length of Carbon fibre rod with joiner | 1.24 m |
| Length of Carbon fibre rod with tip | 1.515 m |
| Total weight | 3.2 kg |
| Ground socket internal diameter | 46.5 mm |
| Ground socket external diameter | 53.5 mm |
| Length of ground socket | 600 mm |
| Weight | 300 g |
| Bracket plate size | $200 \mathrm{~mm} \times 100 \mathrm{~mm}$ |
| Bracket internal diameter | 55 mm |
| Bolt hole diameter | 14 mm |
| Distance between top and bottom <br> bracket (centre of hole to hole) | 520 mm |
| Total weight of kit | 4.43 kg |
| Flag size | $90 \mathrm{~cm} \times 225 \mathrm{~cm}$ |



## WARNINGS

Do not fly flag when wind speed exceeds Force 7 ( 32 mph )
It remains the responsibility of the user to establish the suitability of the product /s for the use/s to which they are put

