

- 1, Check contents, the rotating arm kit will come in a separate pack.
- 2, For permanent installation, excavate a foundation, (see table for dimensions). Concrete the socket into place, use a level to check the socket is vertical and plumb sitting on the soil at the bottom of the hole and plumb checking at intervals as you infill the hole. **DO NOT SIT THE POLE ON CONCRETE.** Make sure there is minimum of 20mm and maximum if 100mm of socket left above ground. (see fig1a)
- 3, For a temporary installation use a ground auger and pack with sharp sand and soil to secure the ground socket, use a level to check the socket is vertical and plumb checking at intervals as you infill the hole. Make sure there is minimum of 20mm and maximum if 100mm of socket left above ground. (see fig1b)
- 4, Place weight over pole (see fig 3a), mount rotating joint onto top of pole (see fig 3b), screw on finial. (see fig 3c)
- 5, Push rotating arm into joint, ensure button clips into place (see fig 4a), slide top sleeve on flag over the arm. (see fig 4b)
- 6, Secure plastic ties through the eyelets and around the pole. DO NOT OVER-TIGHTEN (see fig5a). At the bottom of the flag attach the D-ring to the metal clip on the weight. (see fig 5b)
- 7, Assemble the pole sections. Make sure that the joints are fully home.
- 8, Once concrete has set (if applicable), insert the complete flagstaff into the ground socket (Care must be taken to not damage the arm, two persons are recommended for erection process)

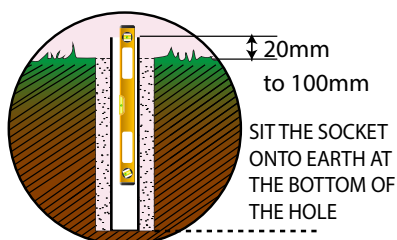


Fig 1a,

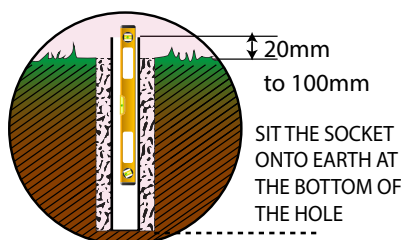


Fig 1b,

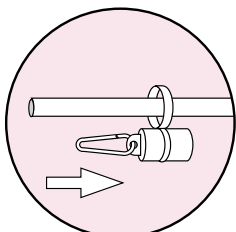


Fig 3a,

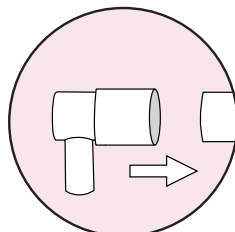


Fig 3b,

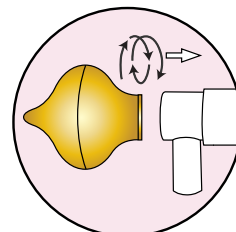


Fig 3c,

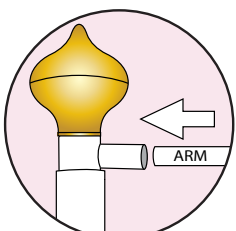


Fig 4a,

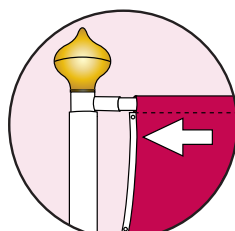


Fig 4b,

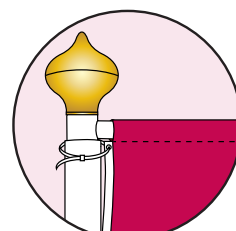


Fig 5a,

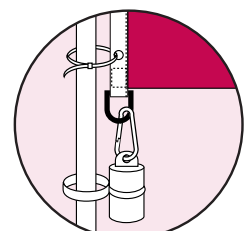


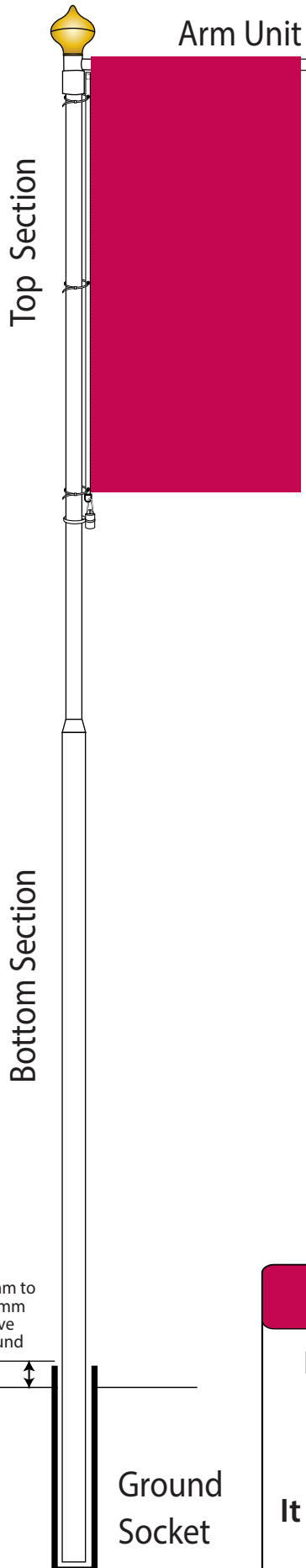
Fig 5b,

Flagmaster

with Heavy Duty
Rotating Arm

ASSEMBLY INSTRUCTIONS

October 2018 v6



Pack 1:
2 Flagstaff sections
& Ground Socket

Pack 2:
1m Rotating Arm and ties
Rotating Joint & Finial
Weight

CONTENTS

Flagmaster Pole Specifications

Overall pole length (2 sections)	6.5m
Height above Ground	6.0m
Top section diameter	64mm
Length of top section	3.2m
Bottom section diameter	75mm
Length of bottom section	3.5m
Ground socket internal diameter	77mm
Ground socket external diameter	83mm
Length of ground socket	600mm
Wall thickness	2.5mm
Packed Size	3.8 x 0.1 x 0.1m
Packed weight	15kg
Foundation square*	500mm
Foundation depth*	580mm
Arm length	1.2m
Arm Outside diameter	22mm
Arm Inside diameter	18mm
Wall thickness	2.25mm
Weight internal diameter	85mm
Packed size	1.0 x 0.1 x 0.3m
Packed weight	3kg
Max flag size (portrait)	100cm x 300cm
Max flag size (portrait double sided)	100cm x 250cm

*These are suggested dimensions only, actual measurements will depend on ground conditions

WARNINGS

BEFORE INSTALLATION, CHECK FOR UNDERGROUND SERVICES

Do not fly flag when wind speed exceeds Force 7 (32mph)

Re-usable ties must never be over tightened

It remains the responsibility of the user to establish the suitability of the product /s for the use/s to which they are put