

# Forecourt Pole

with Rotating Arm  
& Ground Socket

## ASSEMBLY INSTRUCTIONS

October 2018 v7

1. Check contents.

### INSTALLATION

- 2a. For permanent installation, excavate a foundation, (see table for dimensions). Concrete the socket into place, use a level to check the socket is vertical and plumb sitting on the soil at the bottom of the hole and plumb checking at intervals as you infill the hole. **DO NOT SIT THE POLE ON CONCRETE.** Make sure there is minimum of 20mm and maximum of 100mm of socket left above ground. (see fig2a)
- 2b. For a temporary installation use a ground auger and pack with sharp sand and soil to secure the ground socket, use a level to check the socket is vertical and plumb checking at intervals as you infill the hole. Make sure there is a maximum of 20mm, maximum of 100mm of socket left above ground. (see fig 2b)
3. Place weight over pole (see fig 3a), mount rotating joint onto top of pole (see fig 3b), push on finial. (see fig 3c)
4. Push rotating arm into joint, ensure button clips into place (see fig 4a), slide top sleeve on flag over the arm. (see fig 4b)
5. Secure plastic ties through the eyelets and around the pole. **DO NOT OVER-TIGHTEN** (see fig 5a). At the bottom of the flag attach the D-ring to the metal clip on the weight. (see fig 5b)
7. Insert the pole into the ground socket. (Two persons are recommended for erection process) (Make sure the arm and flag can rotate freely clear of obstacles). (see fig 6)

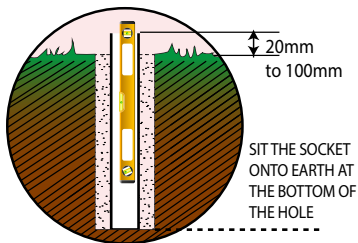


Fig 2a.

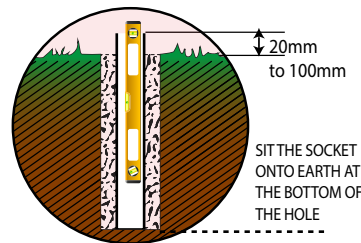


Fig 2b.

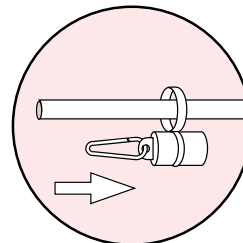


Fig 3a.

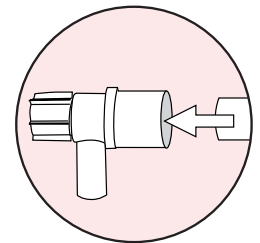


Fig 3b.

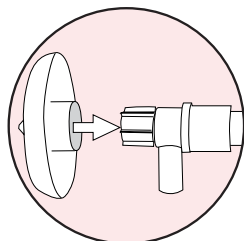


Fig 3c.

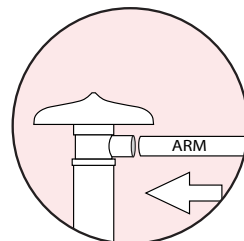


Fig 4a.

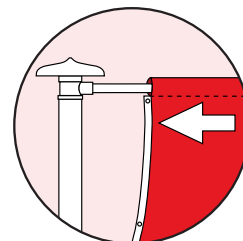


Fig 4b.

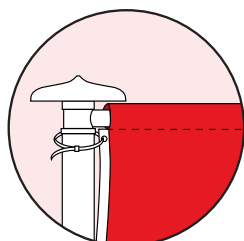


Fig 5a.

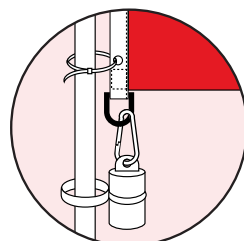


Fig 5b.

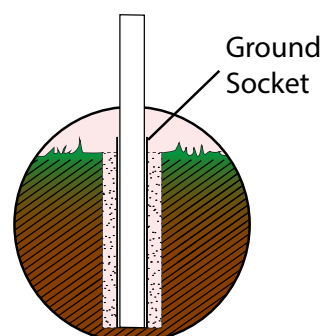


Fig 6.

# Forecourt Pole

with Rotating Arm  
& Ground Socket

ASSEMBLY INSTRUCTIONS

October 2018 v7



Main Ali Pole  
1m Rotating Arm and ties  
Rotating Joint & Finial  
Weight  
Ground Socket

CONTENTS

## Forecourt Pole Specifications

Pole Size	4m	5m
Height above ground	3.5m	4.5m
Length of main Aluminium section	4m	4m
Inside diameter of main Aluminium section	40.39mm	40.39mm
Outside diameter of main Aluminium section	44.45mm	44.45mm
Wall thickness	2mm	2mm
Weight internal diameter	61mm	61mm
Arm length	1m	1m
Arm Outside diameter	20.4mm	20.4mm
Arm Inside diameter	17.96mm	17.96mm
Packed Weight	4kg	5kg
Ground socket internal diameter	46.5mm	46.5mm
Ground socket external diameter	53.5mm	53.5mm
Length of ground socket	600mm	600mm
Weight	300g	300g
Foundation square*	500mm	500mm
Foundation depth*	580mm	580mm
Max flag size (portrait)	100cm x 250cm	100cm x 250cm
Max flag size (landscape)	180cm x 120cm	180cm x 120cm

\*These are suggested dimensions only, actual measurements will depend on ground conditions

## WARNINGS

**BEFORE INSTALLATION, CHECK FOR UNDERGROUND SERVICES**

**Re-Usable Ties must never be over tightened**

**Do not fly flag when wind speed exceeds Force 7 (32mph)**

**It remains the responsibility of the user to establish the suitability of the product /s for the use/s to which they are put**